

DART AEROSPACE LTD		Work Order:	19440
Description: Saddle Kit		Part Number:	K10003
		Qty:	10
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	RF	03.07.09	10
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FOR D205-634-0119 D204-635-011	RF KJS	03.08.07	10
3	ST	Pick: Qty Part Number Description Batch 24 D2570 Bushing B19344 1 D2571 Saddle B19446 B19345 1 D2572 Saddle B19345 B19218 B19448 1 D2573 B19219 Saddle B19359 B19346 1 D2574 B19815 Saddle B19083 B19359 B19219 1 D2736-1 Bracket B16722 1 D2736-3 Bracket B16871 4 D2747 Socket Head Set Screw B8033 2 D2876 Spacer B16077 2 D2877 Spacer B16925 1 D2968-041 Tow Ring B18995 16 AN4-6A Bolt M11931 4 AN4-46A Bolt M13356 M11287 8 AN4-51A Bolt M13543 M9765 8 AN6-12A Bolt M62943 32 AN960JD416 Washer M13356 M12749 8 AN960JD616 Washer M13326 1 AN970-4 Washer M12943 29 MS21042L4 Nut (or MS21042-4) M121420	RF	03.08.13	10
4	QC4	Inspect 100% kit for completeness on the W/O	SB	03/08/21	10
5	PK	Pack per PPP K10003	SB	03/08/21	10
6	AC	Cost / part: 540.67	SB	03/08/28	10
7	DC	Close W/O 539.39 Inspection Level 21	RF	03.08.28	-

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A (ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	RF

RELEASED
03.01.16

Work Order:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE							
DATE	STEP	Description of NC section A	Corrective Action Section B			Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial						

PAR#: _____

Fault Category: _____

DQA: _____

Date: _____

Job Costing Report

Dart Aerospace Ltd.
HawkesburyJul 08, 2003
03:49 pm

Work Order No : 0019440
 Project Name : *K10003
 Project For : WK334
 Work Order Type : Main
 Main WO Number :
 House Part Number : *K10003
 Description : D205-634-011 Saddle Kit
 Manufactured : Yes
 Amount Req'd : 10
 Amount Done : 0
 Start Date : 07-08-03
 Est Finish Date : 08-21-03
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00

Order Entry No :
 OE Value : 0.00

Est Margin : 0.000%
 Actual Margin : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00	0.00	0.00
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00	0.00	0.00
Production Cost :	0.00	0.00	0.00	0.00	0.00
Testing Hours :	0.00	0.00	0.00	0.00	0.00
Testing Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00	0.00	0.00
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
SubContract Hours :	0.00	0.00	0.00	0.00	0.00
SubContract :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00	0.00	0.00
Misc. :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Total Cost :	0.00	0.00	0.00	0.00	0.00
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss), :	0.00	0.00